

Date: Thursday, 28/05/2009 11:50:28 AM
 User: Chantal Lavoie

Process Sheet

Split

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 48280
 Estimate Number : 13954
 P.O. Number :
 This Issue : 28/05/2009 S.O. No. :
 Prsht Rev. : NC
 First Issue : / / Type : PURCHASED PARTS
 Previous Run :
 Written By :
 Checked & Approved By : C209/05/28
 Comment : Est Rev:A New Issue 09-05-28 JLM Verified By:DD

Drawing Name : FLAG ASSY
 Part Number : D3949041
 Drawing Number : D3949 REV A
 Project Number : N/A
 Drawing Revision : A
 Material :
 Due Date : 30/06/2009 Qty: 1 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 8879

For D3349-041

Possible Supplier: Tulmar Safety Systems

Material release note is required

C209/05/28
(50)

2.0 D3949041P Remove before Flight Flag Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 50.0000 Each(s)
 Remove before Flight Flag Assembly

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

P-9/6/4 (1)

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

1009-06-04 (1)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

1009-06-04 (1)

Process Sheet

Drawing Name: FLAG ASSY

Part Number: D3949041

Description :

FINAL INSPECTION/W/O RELEASE



09/06/05 JA

MF
09-06-04

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

H:\FORMS\Quality Assurance\approved QA\NCRWO RevE

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

H:\FORMS\Quality Assurance\approved QA\NCRWO RevE

PACKING SLIP

TULMAR

COPY

Packing Slip No.

32775

Ship Date

4-Jun-09

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : XOTULSAF1123HAW
email: info@tulmar.com

Bill To:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship to:

Dart Aerospace

1270 Aberdeen Street
Att: Chantal Lavoie
Tel: 613-632-9577
Hawkesbury, ON K6A 1K7. Canada

Order number	Sales order date	Account number	Account manager
23330	29-May-09	CDART100	Barney Bangs
PO number	Ship Via	PPD/COL	
PO00008879	Pick-Up		
Item No.	Quantity ordered	UOM	Qty Shipped/Returned
Description			Quantity on back order

8972-001

50

EA

1

49

Strap, Colour Red, 25 3/4" Long x 2" Wide, "Remove Before Flight"

Drawing No: D3949 (p/n D3949-041 Rev A)

DWG Rev: A

Lot No: BATCH0000000001 Qty: 1

Priority Rating: Rush Ship First Piece

Shipper



Date:

JUN 04 2009

Certificate of Conformance

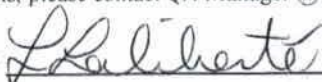
☐ Not Applicable

☐ See Certification Enclosed

I hereby certify that the items listed hereon have been inspected, and / or tested (as applicable), conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this statement is on file, and can be made available upon request.

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

Authorized Inspector



Date:

JUN 04 2009



cansew inc.

formerly / anciennement
Canadian Sewing Supply Ltd. / Ltée - established / établie 1924

Manufacturers of sewing threads. / Wholesalers of elastics, Velcro, tapes, trimmings.
Fabricants de fils à coudre. / Grossistes d'élastiques, Velcro, galons, garnitures.

14 October 2008

Tulmar Safety Systems
1123 Cameron Street
Hawksbury, Ontario
K6A 2B8

Att. Sandra Nadeau

CERTIFICATE OF COMPLIANCE

This is to certify that the item mentioned below, shipped to Tulmar Safety Systems by CANSEW INC. on 14 October 2008, has been produced in accordance with the requirements of Purchase Order no. 14894-00 of 10 October 2008:

-Bonded Nylon CBB69 - 6.0 lb, colour 51, lot # 710811, meeting the requirements of specification V-T-295, Type 2, Class A, Size E

Yours truly,


Hershie Schachter
CANSEW INC.

MONTREAL - Head Office/Siège social

111 Chabanel W / O H2N 1C9
Administration (514) 382-2807
Commandes/Orders (514) 382-2801
1-800-361-7722
FAX: (514) 385-5530

TORONTO

28 Apex Rd. M6A 2V2
(416) 782-1122
1-800-387-8584
FAX: (416) 782-8358

WINNIPEG

1674 Church Ave R2X 2W9
(204) 942-4264
1-800-665-0701
FAX: (204) 947-9280

CALGARY

3932 - 29th St. N.E. T1Y 6B6
(403) 291-4494
1-800-667-4197
FAX: (403) 291-5139

VANCOUVER

1615 Venables St. V5L 2H1
(604) 682-4341
1-800-580-0737
FAX: (604) 682-4196

info@cansew.ca

www.cansew.ca

TSS# 2532/02





J. ENNIS FABRICS LTD.

Wholesale Distributor of Textiles and Supplies

January 6, 2005

Fax To: Tulmar Safety Systems

Fax: 613-632-9259

Attention: Sandra Nadeau

Fax From: Deanna Penner

Certificate of Conformance

Re: PO 9708 for Sportlight

The goods shipped on P/O 9708 are as per sampled goods. Specification as follows:

As per mill documentation:

Sportlight is in compliance with the following standards:

Description: 420 Denier High Density Nylon, Piece Dyed, and PVC Coated

Width: Product is 58 Inches Wide.

Weight: Product Weight is 12.75 Ounces per Square Yard.
Product Weight is 20.55 Ounces per Lineal Yard.

Content: 100% Nylon

Coating: Product has a Polyvinyl Chloride Coating.

Denier: Yarn is 420 Denier.

Cold Crack: Product Cold Crack is Minus 20 Degrees Celsius.

Tear Strength: (CAN 2-4.2 - M77 Method 12.3 Pendulum): 25 lb. Warp, 17.5 lb. Weft

Elongation: (CAN 2-4.2 - M77 Method 9.2 C.R.E. Grab): 58% Warp, 51% Weft

Tensile Strength: (CAN 2-4.2 - M77 Method 9.2 C.R.E. Grab): 408 lb. Warp, 304 lb. Weft

Roll Size: Average Roll Length is 50 Yards.

Thread Count: Construction is 64 x 38 Threads per Square Inch.

Sincerely;

J. Ennis Fabrics Ltd.

D. Penner

Deanna Penner

Product Development

EDMONTON
HEAD OFFICE
12122-88 Street
Edmonton AB T5B 1R1
Canada
Phone: (780) 474-5721

TORONTO
6300 Kenway Drive
Mississauga ON L5T 2N3
Canada

CALGARY
2nd Floor 337-17 Avenue SW
Calgary AB T2S 0A5
Canada

VANCOUVER
13911 Bridgeport Road
Richmond BC V6V 1J6
Canada

English: 1-800-66-ENNIS

Fax: (780) 479-6135
www.jennisfabrics.com

Français: 1-888-66-ENNIS

TSC # 1728 / 1/1 (C)

American Coding and Marking Ink Co.

INCORPORATED



1220 NORTH AVENUE
PLAINFIELD, NJ 07062
Phone: 908-756-0373 Fax: 908-756-0570
Web Site: www.americancoding.com

Certificate of Compliance

Reference: ACMI #2000
Federal Specification A-A-208B Type I & IV

P0#: 15344-00
Customer: Tulmar Safety Systems
Date: 1/26/09

<u>LOT #</u>	<u>MFG. DATE</u>	<u>QUANTITY</u>	<u>DESCRIPTION</u>	<u>SHELF LIFE</u>
090123	1/23/09	2 Quarts	#2000 White Shade 37875	24 Months
090123	1/23/09	2 Quarts	#2000NL Black Shade 37038	24 Months

This is to certify that the above mentioned inks meets the performance requirements of Federal Specification indicated. These inks must be shaken well before use.

Solvent for thinning and reconditioning should be purchased from ACMI. Objective evidence substantiating specification compliance is available upon request.

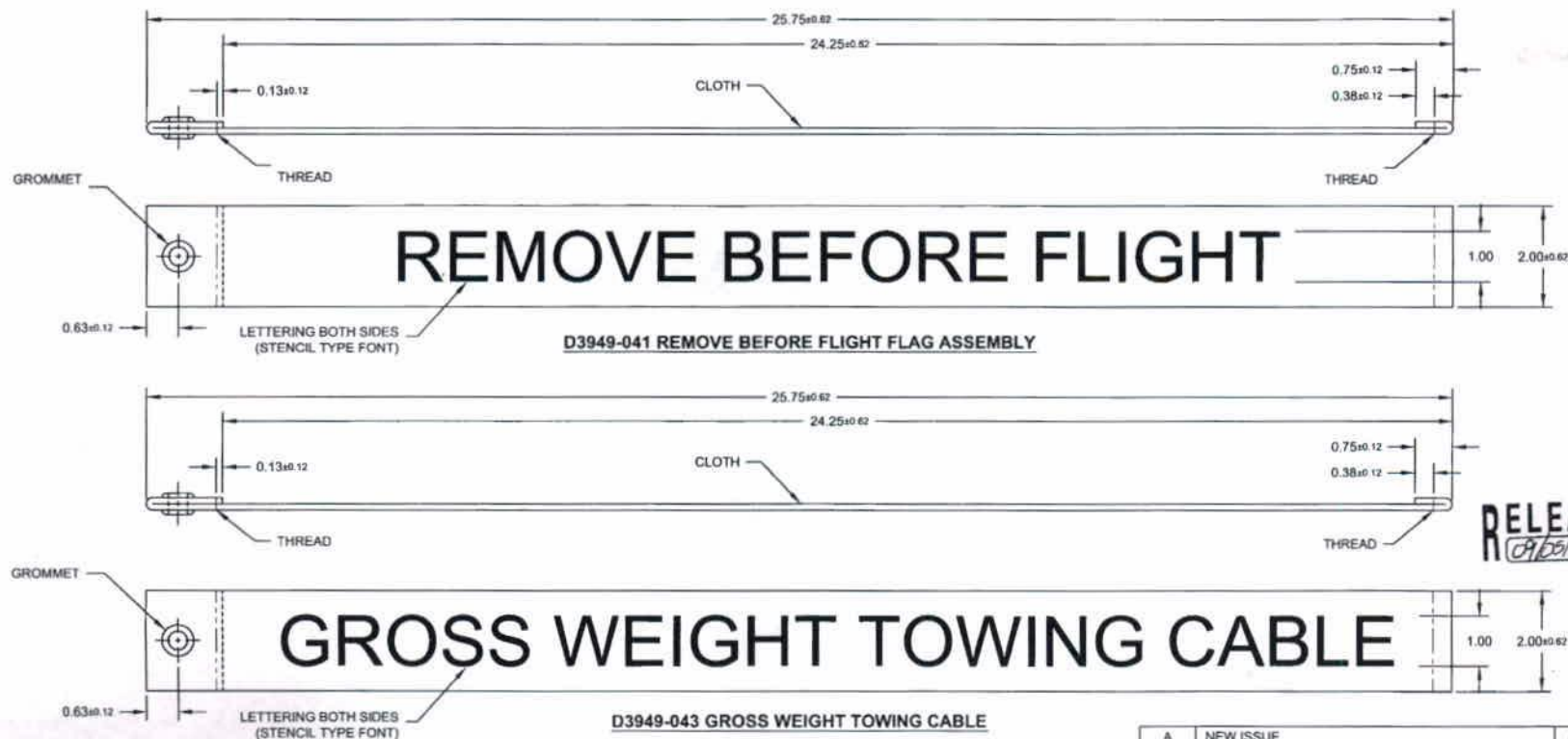
Thomas Sweet
Thomas S. Sweet
President

970130

TSS # 7301 White / 1

ITEM No.	QTY -041	QTY -043	PART NUMBER	DESCRIPTION
1	X		D3949-041	REMOVE BEFORE FLIGHT FLAG ASSY
		X	D3949-043	GROSS WEIGHT TOWING CABLE FLAG ASSY
11	A/R	A/R	CLOTH	PVC COATED NYLON RED (PER SUPPLIER)
12	A/R	A/R	THREAD	PVC COATED NYLON RED (PER SUPPLIER)
13	A/R	A/R	GROMMET	BRASS PER SUPPLIER
14	A/R	A/R	LETTERING	WHITE PER SUPPLIER

SPECIFICATION CONTROL DRAWING



RELEASED
09/05/14

440 48280

REV	NEW ISSUE	DESCRIPTION	AJS	09.05.14
DESIGN	AJS		BY	DATE
DRAWN	AJS			
CHECKED				
MFG. APPR.				
APPROVED				
DE APPR.				
DATE	09.05.14			

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D3949
REV. A
SHEET 1 OF 1
TITLE FLAG ASSEMBLY (SCD)
SCALE NTS

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